



275 gallon EZ-SET 48x40 container system fits on a 48 x 40 pallet. Containers arrive stretch wrapped and flat on skids minimizing warehouse space (up to 80% less than drums). Unit can be stacked three high in a warehouse environment.

### **Assembly**

Take EZ-SET 48x40 body and position squarely onto pallet.  
Check all four sides of the container to insure box is centered.



### **Bag liner**

EZ-SET 48x40 comes with a multi layer inner bag liner. All liners are made from FDA approved materials, USDA, food grade, Kosher approve and IMS Dairy certified. Specialty barrier films to meet specific requirements are available.

Filling accomplished through at 2" NPT fitment located at the top center of the liner. The bottom evacuation fitment is located on the side of the liner to be positioned through the evacuation hole of the EZ-SET 48x40 body.

### **Filling**

Take the cassette from the skid stack  
Unscrew the filling plug and drop the cassette into the assembled body making sure to hold onto the filling plug.

Attach filling hose and quick connect fittings as needed.

Place liner in assembled EZ-SET 48x40 body so that the bottom drain aligns with the evacuation hold on the bottom side of the body.

Allow 10 gallons to enter liner and then square up bottom of bag liner by gently lifting four corners of the liner so all four corners are squared out against the side walls. Fill the bag to the top of the body side walls.

Disconnect filling line and adapter if used. Remove any air from liner by pressing down on the top of the liner. Screw in the filling plug until gasket contact, then go another 1/4 turn.



### **Pallet**

Pallet size 48 x 40 is critical to overall container performance. Standard two-way pallet should meet the following minimum specifications:

Three 2" x 4" standard hardwood or softwood stringers

Ten 1" x 6" deck boards (seven top boards and three bottom boards)

2 1/2" spiral nails

### **Shipping**

Put corrugated lid on box.

Strap box tightly to pallet with two straps in each direction as printed on lid.

Strap spec: .022 3/4" steel or equivalent



# PAPER SYSTEMS

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US Patent Applied For

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# PAPERSYSTEMS

## EZ-SET 275 GALLON ASSEMBLY OVERVIEW



### Arrival

EZ-SET arrives knocked down flat The cassette arrives with a pre-installed liner.



### Step 1

Position the EZ-SET body of the container on the 48x 40 pallet. Use the pallet as a force of resistance to form the square container.



### Step 2

Once you have opened the body of the container and positioned it on the pallet, you are ready to un-tape the cassette.



### Step 3

Drop the cassette with the pre-installed liner into the container. Line up the bottom evacuation on the liner with the hole on the body of the container. Tilt the cassette to drop.



### Step 4

You may want to give the body a shake to help position the cassette into place.



### Step 5

Once the cassette is place lock in your liner to the fill fixture. You may begin filling



### Step 6

Once the container is filled you are ready to assemble your lid. Fold over the large flap first and lock in the three tabs.



### Step 7

Insert the corner tabs into the formed flap. Lock in by feeding the tab completely into the flap.



### Finished

Band the container to the pallet 4 times total; 2 bands each direction vertically. EZ-SET requires 3/4" steel banding or Equivalent to insure our full warranty.

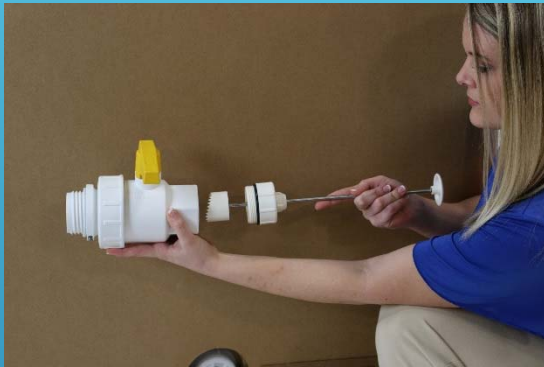
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# 2" VALVE AND PLUNGER CUTTER INSTALLATION ON PAPER SYSTEMS EZ-SET TOTE



## Tote and Plunger Cutter Assembly



1) Remove bottom cap of the tote and screw the 2" Buttress threads into the evacuation fitment.



2) Once tight, open the valve as shown. The valve will not cut the membrane so there is no worry about loss of product



3) Screw the plunger cutter into the backside of the valve. Once tight, push the arrow portion in to puncture the membrane.



4) Place a small tray or bowl under the valve. This will be for the small amount of liquid you will lose when you remove the cutter. Retract the arrow portion.



5) Once retracted, close the valve before you remove the plunger cutter. Once the cutter is removed, hook your equipment up to the 2" female NPT threads on the valve.